

March 13

order 2287



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW109-3101-58-2-1

Job Sheet 169921



Part No: RBW109-3101-58-2-1

Job Qty: 4 ea

Part Name: Hammer, Aluminum



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/18

Job Tracking No:

Due Date: 1/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW109-3101-58-2 Rev3 TEO17-641 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/11/18	0.00	0.00	Start Up Small Fab-4		ML
100	Small Fab	4 pcs		1/12/18	0.00	4.00	Small Fab-9		ML DAS 38
110	QC	4 pcs		1/12/18	0.00	0.00	QC5		
130	Packaging	4 pcs		1/12/18	0.00	0.00	Packaging3-1		18-04-23 JB
140	QC21-SA	4 Ea		1/12/18	0.00	0.00	QC21		GA102 JB

Part Op 100 - 1-Assemble as per DWG RBW109-3101-58-2 Sheet 2 2-Epoxy -5 shaft into -3 hammer head and -7 handle
 Descriptions: -LOCTITE CLEAR EPOXY M 137679 EXP: 6/18 ***8hr. cure time*** Start time 1:00pm End time 7:00 am
 130 - IDENTIFY AND STOCK

DAS 21 9-88 APR 23 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	RBW109-3101-58-2-3	4	1	0	0
	RBW109-3101-58-2-5	4	1	0	0
	RBW109-3101-58-2-7	4	1	0	0

Part Specifications

Specifications could not be found.

Plex 1/3/18 1:12 PM Dart.lajeunesse.marie



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Container No: S062899



Part: RBW109-3101-58-2-1

Job No: 169921

Serial No/Batch: S062899

Revision: 3

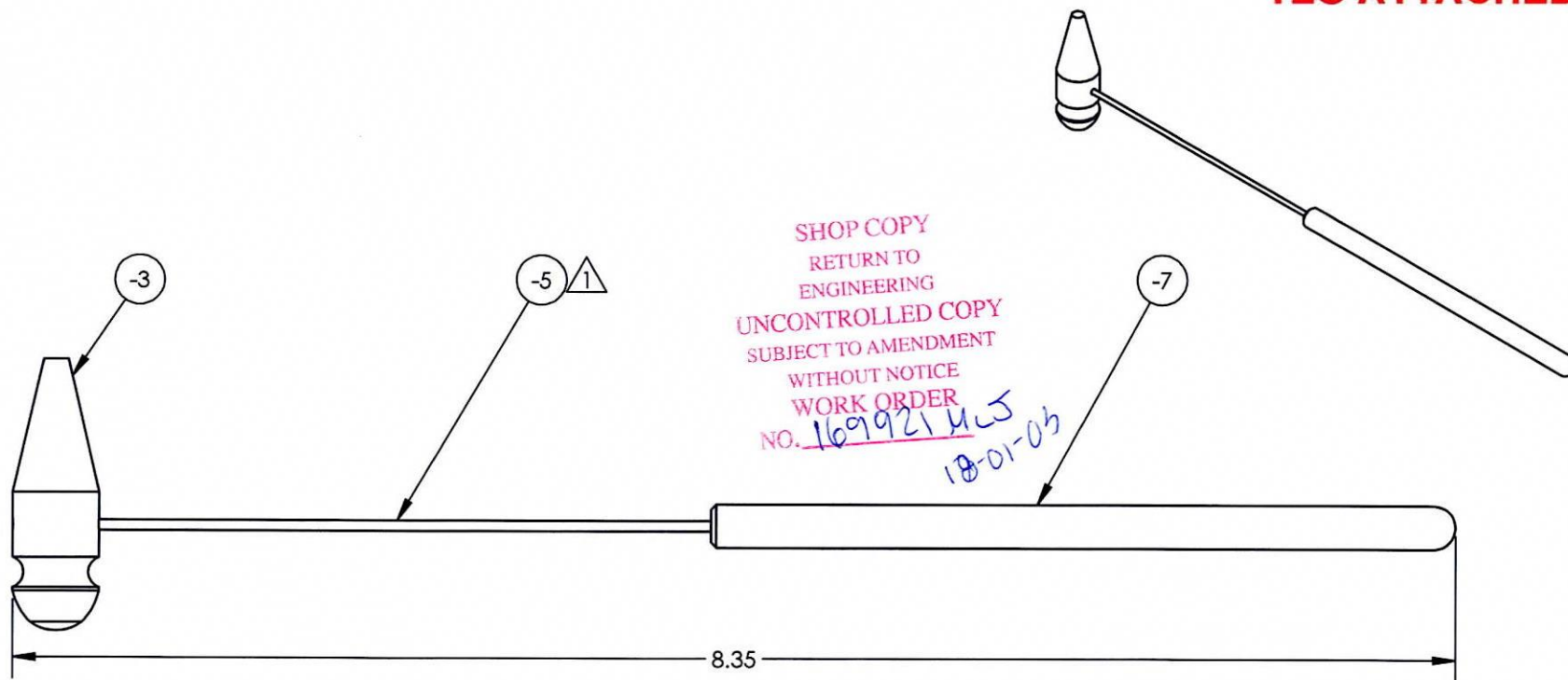
Inspector:

Date: 04/19/18

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	16-0246	-1 CH'D SHEET TOLERANCE WAS $\pm.005/\pm.01/\pm.1$ IS $\pm.010/\pm.03/\pm.1$.	12/2/2016	SM
				JAG

TEO ATTACHED



NOTES:

1. EPOXY -5 SHAFT INTO -3 HAMMER HEAD & -7 HANDLE.

(-1)
HAMMER, ALUMINUM

DART AEROSPACE	
TITLE HAMMER, ALUMINUM, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-2-1	REV 3
MAT'L ALUMINUM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT FINISH	.XXX $\pm .010$ FRACTIONS $\pm 1/8$
SPEC	.XX $\pm .03$ ANGLES $\pm 1^\circ$
	.X $\pm .1$ SURFACES = 125/
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW109/AW119
SCALE 1:1	DATE 3/12/2015
SHEET 2 OF 5	



ENGINEERING ORDER # TEO17-641

SCALE: NTS

SHEET 1 OF 1

DRAWING NO. RBW109-3101-58-2

REV: 3

EFF.: NEXT ORDER

CHANGE CATEGORY

☐ MAJOR ☒ MINOR

DATE 17.09.07

TITLE: HAMMER, ALUMINIUM, BLADE CORROSION AND VOIDS DETECTION

APPROVED: WM 10/09/2017

MFG: APPR.: DP 09/27/2017

CHECKED: SAC 09/26/2017

DRAWN: VM 09/26/2017

TRANSACTION CODE (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: EPOXY DETAILS MISSING

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WAS : PART# RBW109-3101-58-2-1 CALLED : EPOXY (IN NOTES)
IS : PART# RBW109-3101-58-2-1 CALLED : LOCTITE CLEAR MULTIPURPOSE EPOXY

DOCUMENTS EFFECTED: ☐ PATTERN ☐ INSTALL INSTRUCTIONS ☒ BOM